MS-005

MANAGEMENT PROGRAMME

Term-End Examination

December, 2016

MS-005 : MANAGEMENT OF MACHINES AND MATERIALS

Time : 3 hours

Maximum Marks : 100 (Weightage 70%)

Not	•) Answer any four questions. i) All questions carry equal marks.
	(/	i) Att questions curry equut marks.
1.	(a)	Describe the Operations Management decisions and their classifications.
	(b)	What do you mean by the term "Product Life Cycle"? State the various stages of a product life cycle and also the factors affecting the cycle.
2.	(a)	What is plant layout? Discuss the various objectives of a good plant layout and also its principles.
	(b)	Justify the statement : "Productivity is the economy of means".
3.	(a)	Describe the main phases of a Value Analysis exercise and also explain the purpose of each phase.
	(b)	What are the four different types of value ? Explain each of these citing suitable examples.

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- 4. (a) Define Quality Control. Explain the importance of quality control in modern industries.
 - (b) What are the control charts? Briefly discuss various control charts.
- 5. (a) Discuss the objectives of maintenance management in industry. How does maintenance help to increase productivity?
 - (b) The estimated demand of Punam-Jyoti Industries for a material during next year is 2500 units. The ordering cost is ₹ 400 per order and the inventory carrying cost is ₹ 50 per unit per year. The safety stock is set at 25% of EOQ. The daily usage is 10 units and the lead time is 8 days. Determine.
 - (i) The EOQ
 - (ii) Safety stock
 - (iii) Reorder point
- 6. (a) Discuss the advantages and disadvantages of codification and standardization.
 - (b) Explain how would you proceed in designing a waste disposal system for a manufacturing enterprise.

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